



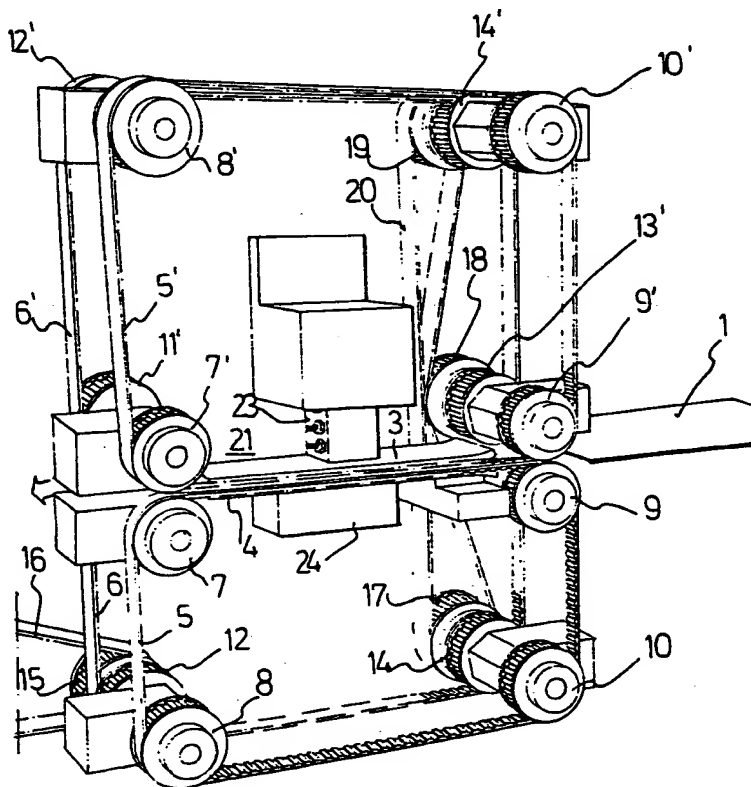
INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(51) International Patent Classification⁴ : G07D 7/00, D21H 5/10	A1	(11) International Publication Number: WO 87/ 01845 (43) International Publication Date : 26 March 1987 (26.03.87)
(21) International Application Number: PCT/BE86/00028 (22) International Filing Date: 9 September 1986 (09.09.86) (31) Priority Application Number: 8502567 (32) Priority Date: 19 September 1985 (19.09.85) (33) Priority Country: NL (71) Applicant: N.V. BEKAERT S.A. [BE/BE]; Bekaertstraat 2, B-8550 Zwevegem (BE). (72) Inventor: SAMYN, Johan ; Oostnieuwkerksesteenweg 199, B-8800 Roeselare (BE). (74) Agents: VANDEVELDE, Willy et al.; Department Industrial Property, N.V. Bekaert S.A., Bekaertstraat 2, B-8550 Zwevegem (BE).		(81) Designated States: AT (European patent), BE (European patent), CH (European patent), DE (European patent), DK, FR (European patent), GB (European patent), IT (European patent), JP, LU (European patent), NL (European patent), SE (European patent). Published <i>With international search report.</i> <i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>

(54) Title: METHOD AND APPARATUS FOR CHECKING THE AUTHENTICITY OF DOCUMENTS AND DOCUMENTS USED THEREFOR

(57) Abstract

A method and an apparatus for checking the authenticity of documents, such as banknotes or credit-cards. The documents comprise a number of randomly distributed conductive fibres of which the distribution is scanned by microwaves and the response is transformed into a digital coded signal. A digital mark on the document, which is representative for the distribution of an individual document, is read off, transcoded, and compared with said coded signal for producing an approval signal. The use of a microwave scanning system in conjunction with documents having a random distribution of suitable fibres ensures a great repetitivity and security of the system.



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METHOD AND APPARATUS FOR CHECKING THE AUTHENTICITY OF
DOCUMENTS AND DOCUMENTS USED THEREFOR

The invention relates to a method of checking the authenticity of documents made of a non-conducting material, such as paper or plastic, and having a physical characteristic of which the value randomly changes over a number of sub-areas of a checking area, each of said documents further comprising a digital mark which is characteristic for the distribution of said value over said sub-areas. Such documents are e.g. banknotes, passports, credit cards, bonds or other security papers. In some cases, the packing foil in which a product is enveloped, is also to consider as a document of which the authenticity must be checked.

It is known to check the authenticity of such documents by scanning the checking-area of such documents for detecting the distribution of said value over said sub-areas, producing a digital scanning signal which is characteristic for such distribution as scanned, reading off said digital mark on said document and producing a digital mark-signal which is characteristic for the digital mark as read off, and comparing said scanning-signal with said mark-signal. In such methods the scanning is conducted by photo-electric means for detecting the distribution of the darkness of the surface of the document. It is also known per se to scan by means of a magnetic head for detecting the distribution of magnetic particles in the document.

An adapted scanning method, in order to ensure a maximum of security, has to combine an accurate repetitivity and a high resolution, i.e. capability to follow sharp variations over short distances. When a scanning system

cannot follow such sharp variations, it will only be capable to distinguish two coarsely different patterns from each other, and will not be capable to distinguish two slightly different documents from each other. As a result, the documents are less individualized and falsification is more easy.

Besides a high resolution, an accurate repetitivity of the scanning signal is also important. Because of magnetic prehistory or disturbing of magnetic fields or deformations of the document, the repetitivity of a magnetic scanning system is not ensured, whereas loss of brightness or colour or other damage of the document will disturb the repetitivity of a photo-electric scanning system. However, if the scanning system is not sufficiently repetitive, the risk that an authentic document would produce a slightly different scanning-signal and be identified as a falsification is not negligible. In these circumstances it is not possible to submit the scanning-signal to a severe criterion of identity with a given signal, and it has no sense to improve the resolution as long as the repetitivity is not also improved, and inversely.

It is an object of the present invention to provide for this checking method a scanning method in which a good resolution is combined with a very high repetitivity, in such a way that the scanning-signal can be submitted to very severe criteria for the approval of the document, despite of any wear or limited damage of the document.

The method according to the invention is characterized by the fact that documents are used comprising a number of particles with electromagnetic properties which are sensibly

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different from those of said non-conducting material of the document and which are randomly distributed in at least the checking area of the document, and that the scanning is conducted by means of a microwave bundle that impinges on said checking-area and by measuring the response microwave bundle.

Although a microwave bundle leaving a waveguide has a thickness dimension of at least half the wavelength, i.e. in the millimeter to centimeter range, it has surprisingly be found that the scanning allows sufficient resolution to divide the checking area in sub-areas of the order of 0.25 mm, and that the measured values for each sub-area are repetitive in the order of 2 % of the maximum obtainable value. As a consequence, a checking area in the form of e.g. a rectilinear strip of 8 cm length allows the subdivision into 320 sub-areas, where the measurable value can be transformed into 1 out of 64 possible repetitive values. This means 64^{320} different possible combinations for the digital mark on the document. It is consequently very difficult for a falsificator to make a document with its randomly distributed particles and to affix different digital marks the one after the other and to try them out in a checking apparatus until he finds the right mark. On the other hand, if a falsificator tries to imitate an existing document, he may easily read out the mark from the authentic document and affix it on the falsified document, but he will not find a document with precisely the same distribution of particles on which he could affix the mark and which the scanner would not be able to distinguish as having a different distribution.

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The particles used in the material of the document shall have different electromagnetic properties than the material of the document. This means a different dielectric constant ϵ , or magnetic permeability μ or resistivity ρ or other value influencing the microwave so that the response microwave bundle, i.e. the reflected bundle or the bundle which has traversed the document, has undergone a change, e.g. in amplitude or polarization, with respect to the bundle that impinges on the document, so that this change can be measured. The particles will preferably be in the form of electrical conducting fibres, and more specifically in the form of metallic fibres, distributed over said checking area in a proportion of less than 1 g/m^2 . The length of the fibres will preferably be in the range of 0.5 to 15 mm and their diameter between 2 and 25 μm . Fibres shorter than 0.5 mm are less efficient and longer than 15 mm are more difficult to mix into the paper or plastic or other non-conducting material during its manufacturing. Fibres of less than 2 μm thickness would be well usable, but are not easy to manufacture, and if more than 25 μm thick, they would be visible and affect the aspect of the document. For non-round cross-sections, the "diameter" means the average diameter or thickness. The fibres are preferably made of stainless steel, but can also be made of carbon. Polymer fibres covered with a metal coating are also usable as conducting fibres.

The invention also relates to an apparatus for conducting the above process, in which the apparatus comprises a checking station adapted for receiving such document, means for scanning the checking area of such document for detecting the distribution of such particles over a number

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of sub-areas of said checking area and for producing a digital scanning-signal which is characteristic for such distribution as scanned, means for producing a second digital signal and for comparing the latter with said scanning signal, which apparatus is characterized by the fact that said scanning means comprise an emitter of a microwave bundle directed towards the checking area of the document when in said checking station for producing a response microwave bundle, and a receiver of the response bundle, and that said apparatus further comprises means for reading-off said digital mark from said document when in said checking-station, the output of the latter means being connected to the input of said means for producing said second digital signal.

Preferably, the response microwave bundle which is to measure, is the bundle transmitted through the document. In this case, the checking station (or place where the position of the document is adapted to be checked) can be in the form of a transverse passage for the document through a waveguide between said emitter and receiver, and the scanning means comprise means for producing a rectilinear relative movement of the document through the passage. The scanning is then conducted over a rectilinear strip of the document, and the microwave bundle sweeps over subsequent sub-areas of this strip, which forms the checking area.

The digital mark is preferably in the form of a magnetic flux pattern in a magnetic strip of said document, which is read off by a magnetic reading-head. As the reading is in the form of a sequence of polarizations in one or in the other sense, and not in the form of quantities of magnetization, the danger of non-repetitivity of the reading

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of this strip is much less critical than any magnetic scanning of the document in order to reproduce the distribution of the fibres.

5 The invention also relates to the documents, as described above, which are specifically adapted for the present method, among which specifically the documents having the appearance of usual credit-cards, i.e. in the form of a stiff rectangular card of a length ranging from 8 to 12 cm
10 and a width ranging from 4 to 8 cm and having a lengthwise running magnetic strip. Such card can be made of two or more subsequent layers of plastic and/or paper material, where e.g. only one inside layer comprises the fibres.

15 The invention will now further be explained with reference to the drawings, given by way of example only, and in which :
Figure 1 is a perspective side-view of an apparatus according to the invention.

Figure 2 shows a detailed transverse section of the
20 checking-station and the microwave scanning means associated to this checking-station, as used in the apparatus of Figure 1.

Figure 3 and 4 show a number of diagrams of signals, produced by the microwave receiver when checking
25 the checking-area of a document passing through the checking-station of Figure 1, for different combinations of fibre length, fibre thickness and fibre concentration in the documents passing through the checking-station.

30 For the documents to check, a paper of the size of a banknote was used, having a weight of 80 g/m^2 , a number of

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stainless steel fibres being embedded and randomly distributed over the whole paper. Different combinations of fibre thickness (8 μm or 12 μm), fibre length (3 mm or 5 mm), and fibre concentration (0.05 % to 1 %) were used. The document 1 is introduced in a slot 2 between two flat guiding plates 3 and 4, and leaves the apparatus at the left end of the guiding plates, as shown in figures 1 and 2. On either side of each of the stationary guiding plates 3 and 4, there are two toothed flexible endless belts (5' and 6' respectively 5 and 6) running in parallel with the guiding plates, the belts 5, 5' and 6, 6' being pressed respectively against each other for ensuring the transport of the document through slot 2. The flexible belts are each led around four toothed wheels 7, 8, 9, 10 ; 7', 8', 9', 10' ; 12, 14 ; 11', 12', 13', 14'. The four toothed wheels 7', 8', 9', 10' for belt 5' are fixed in pairs on the same rotation-axle with the four toothed wheels, respectively 11', 12', 13' and 14', for belt 6', in order to ensure synchronism between belts 5' and 6', and the same is done with the toothed wheels for belts 5 and 6. A toothed wheel 17, fixed on the axle of one of the pairs of toothed wheels for belts 5 and 6, connected with toothed wheel 18, fixed on the axle of one of the pairs of toothed wheels for belts 5' and 6' for driving the latter belts by means of an endless belt 20 which is toothed on either side, ensures the synchronism between belts 5, 6 on one hand and belts 5' and 6' on the other hand (Wheel 19 is freely rotatable around its axis). The whole is driven by an endless belt 16, engaging with toothed wheel 15 which is fixed on the axle of wheels 8 and 12, and this endless belt 16 is driven by a motor (not shown).

The belts 5, 6, 5', 6' transport the document with a constant speed along a detection apparatus 21. It is clear that many other sorts of transport means for paper documents can be designed for producing the movement along the detection apparatus. For stiff documents of small size in card form, such as credit cards, the transport means can e.g. largely be simplified by passing the card between pairs of rollers. It is also possible to have a stationary checking-station, where the microwave-beam will sweep along the document. It is sufficient to create a relative movement between the detection apparatus and the document, allowing the scanning of subsequent sub-areas of the checking area of the document.

The detection apparatus 21 (Figure 2) comprises a microwave oscillator 22, e.g. a Gunn-diode, a waveguide 23 connected to said oscillator and a microwave receiver 24, e.g. comprising e.g. a Schottky diode. As shown on Figure 2, the waveguide 23 which connects the oscillator with the receiver is directed perpendicularly through the guiding plates 3 and 4, and at the cross-point, the plates are provided with an opening or window of the same transverse dimension of the waveguide. In this way, a transverse passage for the document through the waveguide is provided and the receiver is able to measure the amplitude of the microwave after traversing the document. In order to change the microwave pattern in the waveguide and in said window, so as to obtain an optimal detection of the fibres, the waveguide 23 is provided with a number of tuning-screws 25, 25' and 25". The necessity of such tuning can however, if desired, also be avoided when the receiver is provided with an isolator for preventing the waves which have entered the receiver to reflect back into the waveguide again, as well known in the art of microwaves.

The amplitude of the microwave after traversing the document is representative for the presence of one or more fibres. It is however also possible to put the receiver on the same side of the guiding plates as the emitter, in order to
5 measure the radiation reflected by the fibres. The emitted microwave radiation can be polarized in one direction, e.g. in the preference direction of the fibres in the paper, if any, but can also be circularly polarized so as to be equally sensible to all fibres, independently from their
10 direction in the document.

Figure 3 shows 6 types of response patterns (a to f), obtained by the receiver 24 of the apparatus according to Figure 1, working at a frequency of 24.15 GHz and
15 transmitting a wave in a $TE_{1,0}$ -mode through the waveguide 23 of the type WR42 (rectangular, 10.668 mm by 4.318 mm) for papers of different combinations of concentration, thickness and length of the fibres as mentioned above.

20 In Figure 3, the length and thickness of the fibres is kept constant, and the concentration is varied from 0.05 % to 1 % (percentages by weight). In Figure 3a the concentration is so low, that the response pattern comprises a large horizontal part and this brings down the possibilities to
25 distinguish a great number of patterns from one another. The same occurs for the high concentration of Figure 3f, where the response pattern comprises a large horizontal maximum part. Between both concentrations an optimum can be sought. It is clear that in each case the optimum concentration will
30 depend on the used wavelength and the size of the fibres and that this will in general lie below 1 g/m^2 .

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The receiver is less sensible indeed to fibres of less than a quarter wavelength and the sensibility shows a small peak at a quarter wavelength, and further raises to a higher peak at a half wavelength. This makes that, the more the fibre length is in the range of higher sensibility, the lower the optimum concentration will be. This is shown in Figure 4 a to d, where it is shown that, for a fibre length of 3 mm, a high concentration above 0.5 % will be desirable, whereas for a fibre length of 5 mm, the optimum will lie between 0.05 and 0.5 %. This makes that, for the suitable wavelengths, the fibre length will preferably range from 5 mm to 15 mm, although shorter fibres in the range of 0.5 to 5 mm, and less efficient, can also be mixed in the material for the documents.

The influence of the fibre diameter is shown in Figure 4, e to h. For a same weight and length of the fibres, there are less fibres. It is consequently clear that the sensibility of the receiver for a given weight of fibres, will be lower for thicker diameters, and that the optimum percentage will raise according as the diameter is higher.

The response signal of the receiver 24 is further, in a way well known to those skilled in the art, transformed into a digital scanning signal. To this end, the obtained signal is e.g. divided in 128 abscissa-positions. For each position, the ordinate is transformed in a digital value which ranges between 0 and 63 and this needs 6 binary code bits. For the 128 abscissa positions in total, a binary word of 6 x 128 bits will then be representative for the obtained response signal or for the distribution of the fibres over 128 sub-areas of the strip-form part of the document which has

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passed the said window between the emitter and the receiver. This converter of the analog signal of Figure 3 to a digital scanning signal forms part of the scanning system and can be realized according to various principles in various possible systems, and its details are not of importance for this invention. The only important feature is, that the receiver 24 produces such repetitive response signal, that a safe subdivision of the ordinate into 64 values and even more, appears to be possible, and that there is sufficient resolution for checking the abscissa in 128 positions.

The document 1 to check, is further provided with a digital mark which has a univocal relationship, according to a secret transcoding formula, with the digital scanning signal, obtained when scanning the document with the scanning system. This digital mark can be put on the document in the form of e.g. readable printed figures, a bar code, perforations, a programmed integrated circuit or a magnetic strip which can be read off with a magnetic reading-head. In order to bring the digital mark on the document to check, the document is introduced in a scanning system for producing said digital word, and the output of the scanning system is connected to a transcoder and further to e.g. a magnetic writing head for writing the transcoded word into a magnetic strip on the document. Other parts of the magnetic strip can then be reserved for other data. In this way, the digital mark, as introduced on the document, is also characteristic, over a certain transcoding formula, of the distribution of the fibres over the 128 sub-areas of the checking area of the document. If not necessary, the transcoding formula can be reduced to its simplest form, i.e. identity between the digital scanning signal and the digital word which has been put on the document.

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5 The apparatus according to claim 1 further comprises the necessary means (not shown) for reading the digital mark on the document. In dependence of the nature of the mark, this may be an optical figure reader, an optical bar code reader, or a magnetic reading-head. The output of this reader is then connected to a comparator (not shown), where the mark-signal, as read off, is firstly transcoded and compared with the digital scanning-signal obtained from the scanning system. The comparator with its transcoder can be designed
10 in various forms according to various principles, which are well known by those skilled in the art and are not of importance for this invention. Only when the scanning signal corresponds to the transcoded mark signal, the comparator will produce an output-signal, which can be used as an
15 indication that the checked document is authentic.

It is clear that other scanning means, using a microwave bundle which impinges on the document can be designed, in so far as they allow to measure a response bundle which keeps
20 apart the measurements for the different sub areas, without departing from the scope of this invention. It is also clear that the digital signals and marks can be coded in any sort of code, either purely binary, or binary coded decimal or other. The non-conducting material for the document can be
25 paper or plastic or any other material, in so far as it doesnot reflect the microwave energy to such extent that the detection of the fibres would no longer be possible.

30

CLAIMS :

1. A method of checking the authenticity of documents, made of a non-conducting material and having a physical characteristic of which the value randomly changes over a number of sub-areas of a checking-area, and further comprising a digital mark which is characteristic for the distribution of said value over said sub-areas, the method comprising the scanning of said checking-area of such document for detecting the distribution of said value over said sub-areas, producing a digital scanning signal which is characteristic for such distribution as scanned, reading off said digital mark on said document and producing a digital mark-signal which is characteristic for the digital mark as read off, and comparing said scanning signal with said mark signal, characterized by the use of documents comprising a number of particles with electromagnetic properties which are sensibly different from those of said non-conducting material and which are randomly distributed in at least said checking area, and that said scanning is conducted by means of a microwave bundle that impinges on said checking-area and produces a response microwave bundle and by measuring this response bundle.

2. A method according to claim 1, characterized by the use of documents with particles in the form of electrical conducting fibres.

3. A method according to claim 2, characterized by the use of documents with particles in the form of metallic fibres of a length ranging from 0.5 to 15 mm and a diameter ranging from 2 to 25 μm .

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4. A method according to claim 3, characterized by the use of documents with particles in the form of stainless steel fibres which are randomly distributed over said checking area in a density of 1 g/m^2 .

5

5. A method according to any one of claims 1 to 4, in which the response microwave bundle is the bundle after traversing said document.

10

6. A method according to any one of claims 1 to 5, in which the scanning of the document is conducted over a rectilinear strip part of said document, by producing a rectilinear relative movement between the microwave bundle and the document, so that the bundle sweeps over subsequent

15

7. A method according to claim 6, in which a digital mark is used in the form of a magnetic flux pattern in a magnetic strip of said document.

20

8. A method according to any one of claims 1 to 7, in which a document is used in the form of a rectangular card of a length ranging from 8 to 12 cm and a width ranging from 4 to 8 cm, having a lengthwise running magnetic strip.

25

9. An apparatus adapted for checking the authenticity of documents made of a non-conducting material comprising a number of particles with electromagnetic properties which are sensibly different from those of said non-conducting material and which are randomly distributed in at least a checking area of such document, the documents being provided with a digital mark, the apparatus comprising

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a checking station adapted for receiving such document,
means for scanning the checking area of such document for
detecting the distribution of such particles over a number
of sub-areas of said checking area and for producing a
5 digital scanning-signal which is characteristic for such
distribution as scanned, means for producing a second
digital signal and for comparing the latter with said
scanning signal, characterized by the fact that said
scanning means comprise an emitter of a microwave bundle
10 directed towards the checking area of the document when in
said checking station for producing a response microwave
bundle, and a receiver of the response bundle, and that the
apparatus further comprises means for reading-off said
digital mark from said document when in said
15 checking-station, the output of the latter means being
connected to the input of said means for producing said
second digital signal.

10. An apparatus according to claim 9, in which
20 said checking station is in the form of a transverse passage
for the document through a waveguide between said emitter
and receiver, and that said scanning means comprise means
for producing a rectilinear relative movement of the
document through said passage.

25 11. An apparatus according to any one of claims 9
or 10, in which said reading-off means comprise a
reading-head of a magnetic flux pattern in a magnetic strip.

30 12. A document made of a non-conducting material
comprising a number of particles, randomly distributed in an
area of said document and made of a material with

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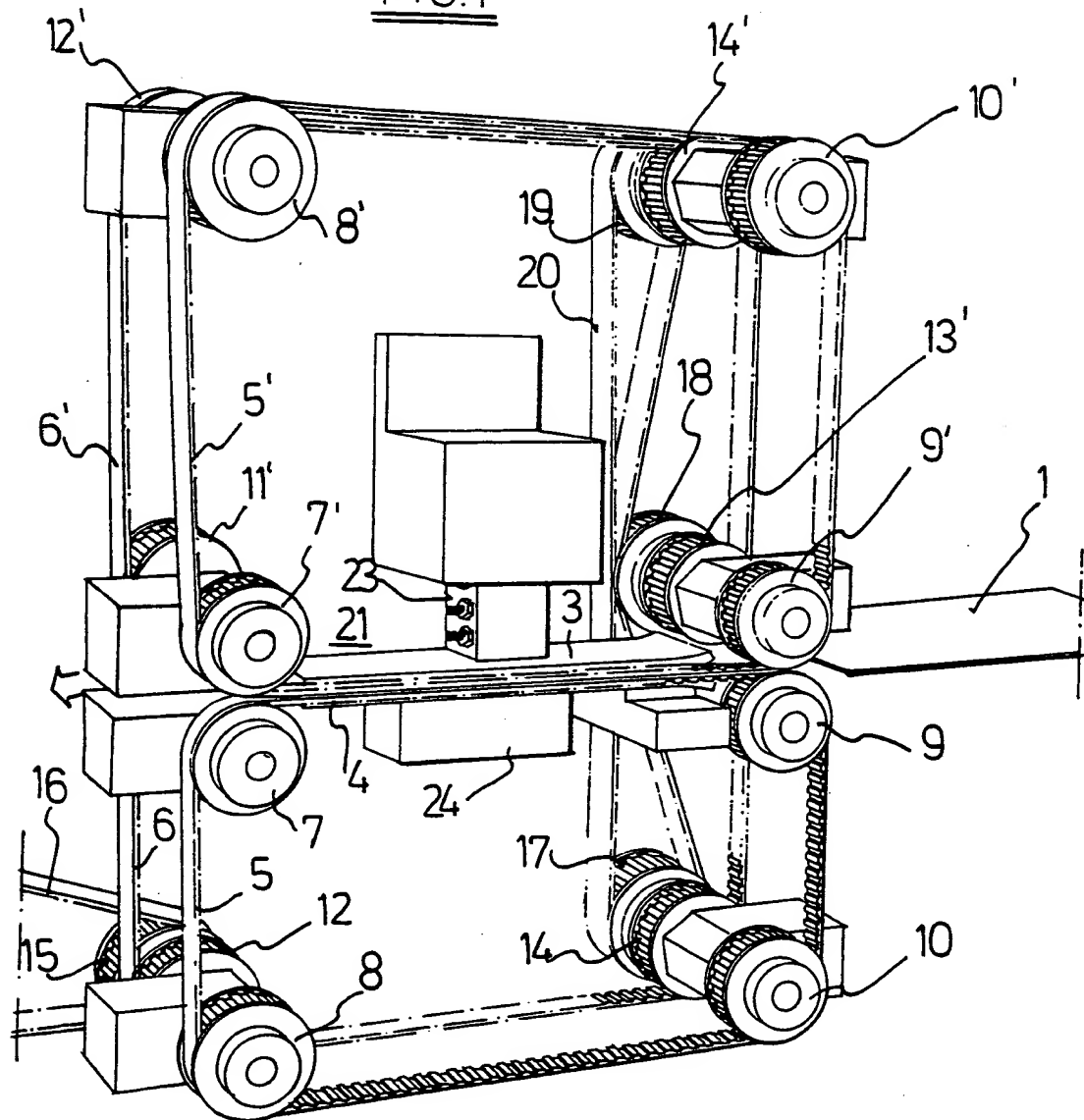
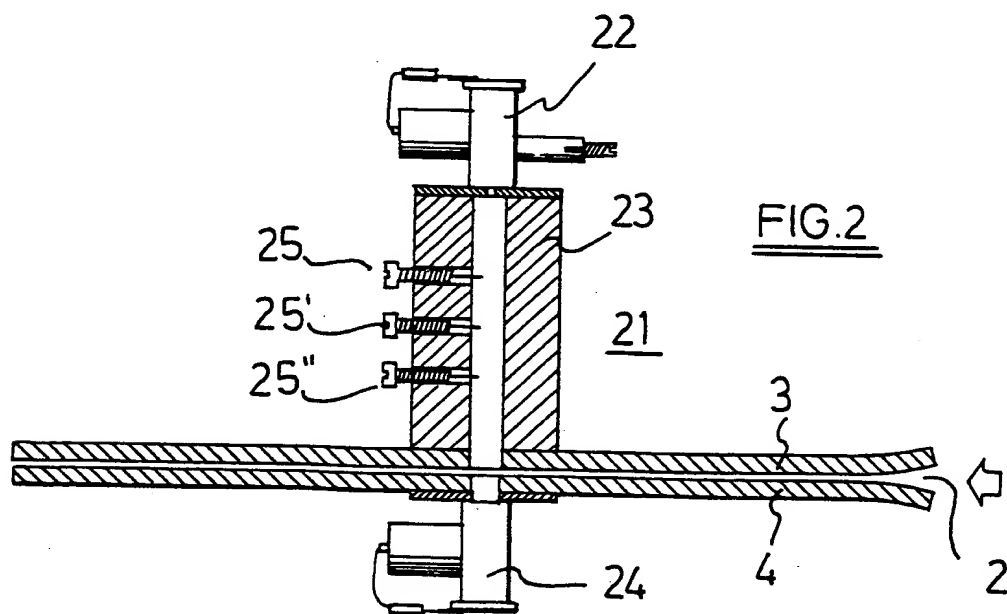
electromagnetic properties, different from those of said non-conducting material, the document being provided with a digital mark which is characteristic for the distribution of the particles over a number of sub-areas of said area, characterized by the fact that said particles are electrical conducting fibres.

13. A document according to claim 12, in which said particles are metallic fibres of a length ranging from 0.5 to 15 mm and a diameter ranging from 2 to 25 μm .

14. A document according to claim 13, in which the particles are stainless steel fibres which are randomly distributed over said non-conducting material of said area in a density of 1 g/m².

15. A document according to any one of claims 12 to 14, in which said digital mark is in the form of a magnetic flux pattern in a magnetic strip of said document.

16. A document according to any one of claims 12 to 15, in the form of a rectangular card of a length ranging from 8 to 12 cm and a width ranging from 4 to 8 cm, and having a lengthwise running magnetic strip.

FIG.1FIG.2

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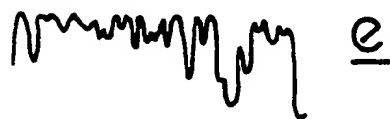
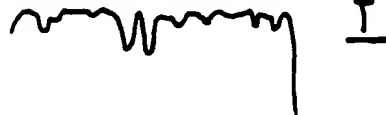
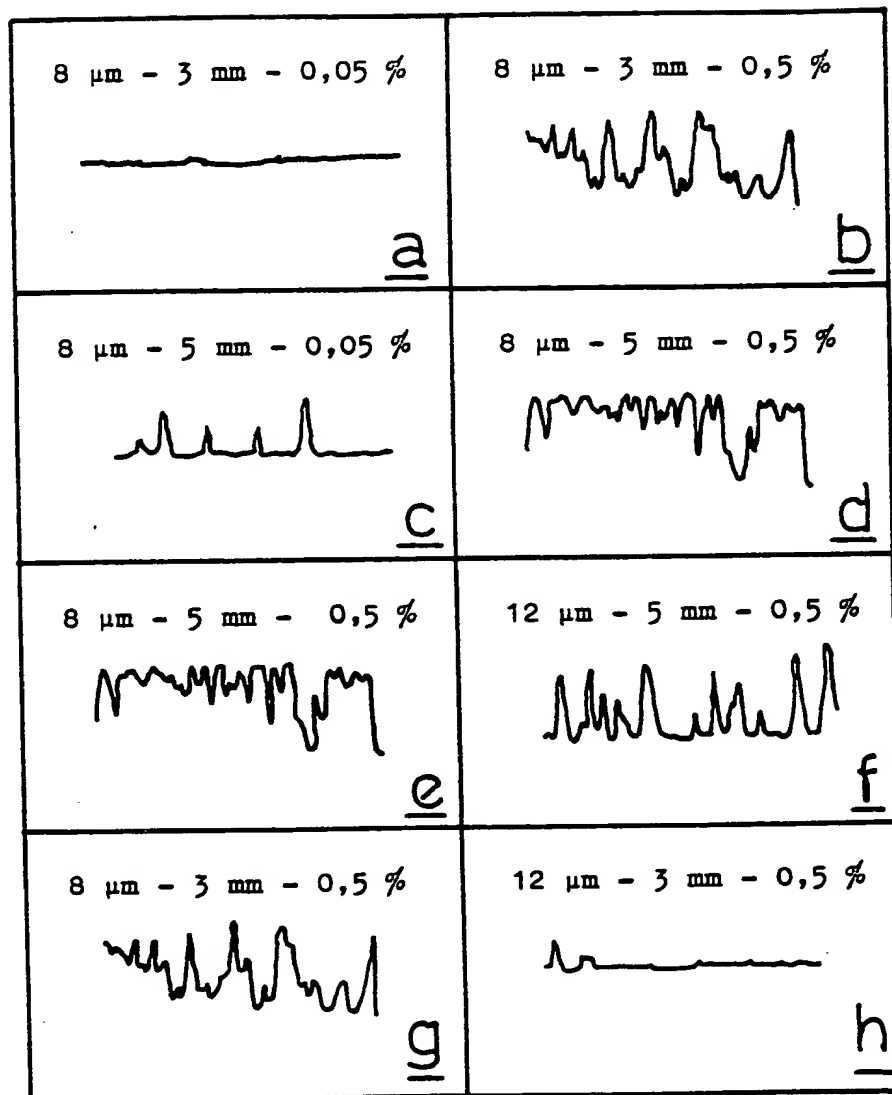
8 μm - 5 mm - 0,05 %FIG. 38 μm - 5 mm - 0,1 %8 μm - 5 mm - 0,2 %8 μm - 5 mm - 0,3 %8 μm - 5 mm - 0,5 %8 μm - 5 mm - 1 %

FIG. 4

INTERNATIONAL SEARCH REPORT

International Application No PCT/BE 86/00028

I. CLASSIFICATION OF SUBJECT MATTER (if several classification symbols apply, indicate all) ⁶ According to International Patent Classification (IPC) or to both National Classification and IPC IPC ⁴ : G 07 D 7/00; D 21 H 5/10																																												
II. FIELDS SEARCHED <div style="text-align: center; border-top: 1px solid black; border-bottom: 1px solid black; margin: 5px 0;">Minimum Documentation Searched ⁷</div> <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 30%; border-bottom: 1px solid black;">Classification System</th> <th style="border-bottom: 1px solid black;">Classification Symbols</th> </tr> <tr> <td style="border-right: 1px solid black; padding: 5px;">IPC⁴</td> <td style="padding: 5px;">G 07 D; D 21 H; G 06 K; G 07 F</td> </tr> </table> <div style="text-align: center; border-top: 1px solid black; border-bottom: 1px solid black; margin: 5px 0;">Documentation Searched other than Minimum Documentation to the extent that such Documents are included in the Fields Searched ⁸</div>			Classification System	Classification Symbols	IPC ⁴	G 07 D; D 21 H; G 06 K; G 07 F																																						
Classification System	Classification Symbols																																											
IPC ⁴	G 07 D; D 21 H; G 06 K; G 07 F																																											
III. DOCUMENTS CONSIDERED TO BE RELEVANT ⁹ <table style="width: 100%; border-collapse: collapse;"> <tr> <th style="width: 10%; border-bottom: 1px solid black;">Category ⁹</th> <th style="width: 70%; border-bottom: 1px solid black;">Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²</th> <th style="width: 20%; border-bottom: 1px solid black;">Relevant to Claim No. ¹³</th> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">Y</td> <td style="padding: 5px;">US, A 4218674 (J. BROSWO) 19 August 1980 see abstract; figures; column 3, line 50 - column 5, line 24</td> <td style="text-align: center; vertical-align: top; padding: 5px;">1,9,12</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="text-align: center; vertical-align: top; padding: 5px;">--</td> <td style="text-align: center; vertical-align: top; padding: 5px;">6-8,11,15,16</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">Y</td> <td style="padding: 5px;">FR, A, 2455773 (BEKAERT) 28 November 1980 see claims and figures</td> <td style="text-align: center; vertical-align: top; padding: 5px;">1,9,12</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="text-align: center; vertical-align: top; padding: 5px;">--</td> <td style="text-align: center; vertical-align: top; padding: 5px;">2-6,10,13,14</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="padding: 5px;">US, A, 3313941 (M.M. MARKS) 12 November 1963 see figures and claims</td> <td style="text-align: center; vertical-align: top; padding: 5px;">1,9,12</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="padding: 5px;">DE, A, 2417564 (DASY INTER) 23 October 1975 see claims and figures</td> <td style="text-align: center; vertical-align: top; padding: 5px;">1,6-9,11,12, 15,16</td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="text-align: center; vertical-align: top; padding: 5px;">--</td> <td></td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="padding: 5px;">FR, A, 2531248 (BEKAERT) 3 February 1984</td> <td></td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="text-align: center; vertical-align: top; padding: 5px;">--</td> <td></td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="padding: 5px;">FR, A, 2531247 (BEKAERT) 3 February 1984</td> <td></td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="text-align: center; vertical-align: top; padding: 5px;">--</td> <td></td> </tr> <tr> <td style="text-align: center; vertical-align: top; padding: 5px;">A</td> <td style="padding: 5px;">EP, A, 0064102 (LGZ) 10 November 1982</td> <td></td> </tr> <tr> <td></td> <td style="text-align: right; padding: 5px;">./.</td> <td></td> </tr> </table>			Category ⁹	Citation of Document, ¹¹ with indication, where appropriate, of the relevant passages ¹²	Relevant to Claim No. ¹³	Y	US, A 4218674 (J. BROSWO) 19 August 1980 see abstract; figures; column 3, line 50 - column 5, line 24	1,9,12	A	--	6-8,11,15,16	Y	FR, A, 2455773 (BEKAERT) 28 November 1980 see claims and figures	1,9,12	A	--	2-6,10,13,14	A	US, A, 3313941 (M.M. MARKS) 12 November 1963 see figures and claims	1,9,12	A	DE, A, 2417564 (DASY INTER) 23 October 1975 see claims and figures	1,6-9,11,12, 15,16	A	--		A	FR, A, 2531248 (BEKAERT) 3 February 1984		A	--		A	FR, A, 2531247 (BEKAERT) 3 February 1984		A	--		A	EP, A, 0064102 (LGZ) 10 November 1982			./.	
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<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>¹⁰ Special categories of cited documents:</p> <p>"A" document defining the general state of the art which is not considered to be of particular relevance</p> <p>"E" earlier document but published on or after the international filing date</p> <p>"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)</p> <p>"O" document referring to an oral disclosure, use, exhibition or other means</p> <p>"P" document published prior to the international filing date but later than the priority date claimed</p> </div> <div style="width: 45%;"> <p>"T" later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention</p> <p>"X" document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step</p> <p>"Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art</p> <p>"A" document member of the same patent family</p> </div> </div>																																												
IV. CERTIFICATION <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 50%; border-bottom: 1px solid black; padding: 5px;">Date of the Actual Completion of the International Search</td> <td style="width: 50%; border-bottom: 1px solid black; padding: 5px;">Date of Mailing of this International Search Report</td> </tr> <tr> <td style="border-bottom: 1px solid black; padding: 5px;">1st December 1986</td> <td style="border-bottom: 1px solid black; padding: 5px; text-align: center;">21 JAN 1987</td> </tr> <tr> <td style="border-bottom: 1px solid black; padding: 5px;">International Searching Authority</td> <td style="border-bottom: 1px solid black; padding: 5px;">Signature of Authorized Officer</td> </tr> <tr> <td style="padding: 5px;">EUROPEAN PATENT OFFICE</td> <td style="padding: 5px;">M. VAN MOL </td> </tr> </table>			Date of the Actual Completion of the International Search	Date of Mailing of this International Search Report	1st December 1986	21 JAN 1987	International Searching Authority	Signature of Authorized Officer	EUROPEAN PATENT OFFICE	M. VAN MOL																																		
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III. DOCUMENTS CONSIDERED TO BE RELEVANT (CONTINUED FROM THE SECOND SHEET)		
Category *	Citation of Document, with indication, where appropriate, of the relevant passages	Relevant to Claim No
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ANNEX TO THE INTERNATIONAL SEARCH REPORT ON

INTERNATIONAL APPLICATION NO. PCT/BE 86/00028 (SA 14521)

This Annex lists the patent family members relating to the patent documents cited in the above-mentioned international search report. The members are as contained in the European Patent Office EDP file on 11/12/86

The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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For more details about this annex :
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